

MATERIAL DATA SHEET

RHEINZINK-prePATINA
blue grey



- **NATURAL SURFACE**
- **PICKLING PROCESS
CREATES THE LOOK
OF A REAL PATINA EX
WORKS**
- **SELF-HEALING OF
SCRATCH MARKS**
- **LOW-TO-NO
MAINTENANCE**
- **100% RECYCLABLE**

BASIC-INFORMATION

The RHEINZINK-prePATINA product line is the only one that, unlike all competitors on the market, has a natural surface that is neither coated nor painted. The "blue-grey" color effect results from the metal alloy itself, due to our unique RHEINZINK-preweathering process. As the inventor, we called this special pickling process "pre-weathering" and coined this word. In this way, the color "blue-grey" can be produced ex works, which is very close to the later natural patina formation on the building.

Specific weight 7.2 g/cm³

Building material class A1 (non-combustible)

Titanium zinc according to DIN EN 988

Meets ASTM B69-21 Architectural Rolled Zinc Type 1

DELIVERY FORM

Standard widths	500 – 1000 mm
Standard thicknesses	0.70 - 0.80 - 1.0 - 1.2 - 1.5
Protective film Coil inner diameter	On request 508 mm at > 500 kg 400 mm at < 500 kg

IMPORTANT INSTALLATION INSTRUCTIONS

Bending radius	Minimum 1.75 mm from 1.00 mm on 1.75 x t
Soldering recommendation	Soldering flux "ZD-pro" (company Felder), overlap area 10 to 15 mm
Processing temperature	Warming up in temperatures below 10°C
Protective film	Remove the film immediately after assembly

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Note:

In the event of contamination due to external or environmental influences, please request the RHEINZINK cleaning recommendations. With these recommendations, RHEINZINK cannot guarantee that a new look will be created.

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BLUE GREY

prePATINA blue grey

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ALLOY

Zinc	99.995% (Z1 according to DIN EN 1179)
Copper	0.10 – 0.18%
Titanium	0.06 – 0.12%
Aluminum	≤ 0.015%

CERTIFICATION

Quality management	Certified according to ISO 9001
Environmental management	Certified according to ISO 14001
Energy management	Certified according to ISO 50001
Environmental product declaration	Verified according to ISO 14025, TYPE III and EN 15804

External monitoring

MECHANICAL-TECHNOLOGICAL PROPERTIES

0.2% proof stress (Rp0.2)	≥ 110 N/ mm ²
Tensile strength (Rm)	≥ 150 N/ mm ²
Breaking elongation (A50)	≥ 40%
Vickers hardness (HV3)	≥ 45
Folding test	No cracks on the bending edge
Bending up after folding test	No cracks after bending up
Fold tensile force test*	D ≥ 0.7
Erichsen cupping	≥ 8.0 mm
Longitudinal curvature	≤ 1.0 mm/ m
Flatness	≤ 1.5 mm wave height
Permanent elongation in creep (Rp0.1)	≤ 0.1%

*D = (tensile strength of folding sample) / (tensile strength of material)

PHYSICAL AND CHEMICAL PROPERTIES

Melting point / range	420 °C
Boiling point / range	906 °C
Recrystallization limit	> 300 °C
Density at 20 °C	7.2 g/ cm ³
Elasticity modulus	≥ 80.000 N/ mm ²
Expansion coefficient	
In the longitudinal direction	22·10 ⁻⁶ K ⁻¹
In the rolling transverse	17·10 ⁻⁶ K ⁻¹
Thermal conductivity	110 W/ m · K
Specific heat capacity	398 J/ kg/ K
Electrical conductivity	17 m/Ω · mm ²
Viscosity	Dynamic at 500 °C: 0,0030 mPa·s