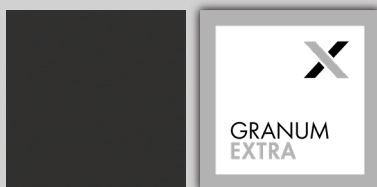


MATERIAL DATA SHEET

RHEINZINK- GRANUM EXTRA basalte



- NOBLE, DARK
SURFACE, MATT LOOK
- EXCELLENT CORROSION
RESISTANCE
- DURABLE AND
WEATHER-RESISTANT
- EXTRAORDINARY
COLOR STABILITY

RHEINZINK GmbH & Co. KG
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BASIC- INFORMATION

The RHEINZINK-GRANUM EXTRA product line stands for an noble, matt appearance. GRANUM EXTRA is characterised by its new type of resin-based coating with exceptional color stability and outstanding corrosion resistance. GRANUM EXTRA basalte is the dark surface variant with a puristic and timeless dark grey, almost black appearance. The material offers weather-resistant protection for a constant aesthetic.

DELIVERY FORM

Standard widths	500 – 1000 mm
Standard thicknesses	0.70 – 0.80 – 1.00 mm
Protective film	Standard
Coil inner diameter	508 mm as of 1000 kg

IMPORTANT INSTALLATION INSTRUCTIONS

Bending radius	Minimum 1.75 mm, from 1.00 mm on 1.75 x t
Soldering recommendation	Remove the coating abrasively, e.g. with paint remover disc. Soldering flux "ZD-Pro" (company FELDER) or architectural zinc compatible flux Overlap area 10 to 15 mm
Processing temperature	For sudden forming below 10°C outside temperature, heating by hot air dryer
Protective film	Remove the film immediately after installation

Note:

Please request the RHEINZINK cleaning recommendations in the event of soiling caused by external influences or the environment. With these recommendations, RHEINZINK cannot guarantee that the appearance will be as good as new.

MATERIAL DATA SHEET

RHEINZINK-
GRANUM EXTRA basalte



ALLOY

Zinc	99.995% (Z1 according to DIN EN 1179)
Copper	0.10 – 0.18%
Titanium	0.06 – 0.12%
Aluminium	≤ 0.015%

CERTIFICATION

Quality management	Certified according to ISO 9001
Environmental management	Certified according to ISO 14001
Energy management	Certified according to ISO 50001
Environmental product declaration	Certified according to ISO 14025, TYPE III and EN 15804 (basic material)

MECHANICAL-TECHNOLOGICAL PROPERTIES

0.2% yield strength (Rp0.2)	≥ 100 N/mm ²
Tensile strength (Rm)	≥ 150 N/mm ²
Breaking elongation (A50)	≥ 35%
Vickers hardness (HV3)	≥ 45
Folding tensile test	≥ 0.7
Erichsen cupping	≥ 8.0 mm

PHYSICAL AND CHEMICAL PROPERTIES

Melting point / range	420 °C
Boiling point / range	906 °C
Recrystallization limit	> 300 °C
Density	7.2 g/ cm ³
Expansion coefficient	
In the longitudinal direction	2.2 mm/m x 100 K
In the rolling transverse direction	1.7 mm/m x 100 K
Thermal conductivity	110 W/m · K
Specific thermal capacity	398 J/kg/K

COATING PROPERTIES

Coating top/underside	Synthetic resin, approx. 8 µm
Corrosivity category according to DIN EN ISO 12 944-2	C5
RAL color *	RAL 7021 Black grey

* Color tone values are approximate values in the as-delivered condition, deviations in the surface.

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